

ACCESSORY KIT INSTALLATION INSTRUCTIONS

BASE ACCESSORY

MODELS 1BS0403, 1BS0404, 1BS0408

**For 7.5 Thru 20 Ton Split-System Indoor Units and
7.5 Thru 20 Ton Split-System Heat Pump Indoor Units**

TABLE 1: BASE ACCESSORY REFERENCE INFORMATION

BASE ACCESSORY MODEL	INDOOR UNIT MODEL		UNIT CAPACITY	DIM. "A" (IN.)	DIM. "B" (IN.)	DIM. "C" (IN.)
1BS0403	NC090, 120, NH-07, -10, J07, 10NC	ND120, NJ-10, J10ND	7.5 - 10 TON	56.0	30.0	20.0
1BS0404	NC180, NH-15, J15NC	ND180, NJ-15, J15ND	15 TON	74.5	33.0	20.0
1BS0408	NC240, NH-20, J20NC	ND240, NJ-20, J20ND	20 TON	98.5	30.0	20.0

GENERAL

This instruction covers the field assembly and installation of these base accessories.

These bases are finished to match the exterior of the indoor units and are designed to raise vertical units 20" above the floor. Refer to Figure 1 for typical installation.

INSTALLATION

BASE ACCESSORY MODEL 1BS0403

Assemble this accessory per Figures 2, 3 and the following instructions.

1. Position the end panels so that the flanges with the retainer nuts are facing the front side panel.
2. Slide the end panels inside the flanges of the rear side panel and secure them from the rear with four 1/4" machine screws, hex nuts and lock washers.
3. Position a base angle inside the front flanges of the two side panels at the top and secure them with four #10 self tapping screws.

4. Position a base angle inside the front flanges of the two side panels at the bottom and secure them with three #10 self tapping screws, leaving one of the bottom corner holes empty.

NOTE: Recheck Figures 2 and 3 for the proper orientation of the two base angles and the support brace.

5. Tip base over onto the rear side panel and position the support brace as shown inside the end panels at an angle and secure with the remaining two #10 self tapping screws.
6. Tip the indoor unit over onto its back.
7. Secure the partially assembled base to the bottom of the unit with eight 1/4" machine screws, hex nuts, and lock washers.
8. Secure the front panel to the front of the base with four 1/4" machine screws.
9. Return the unit with base to the vertical position.

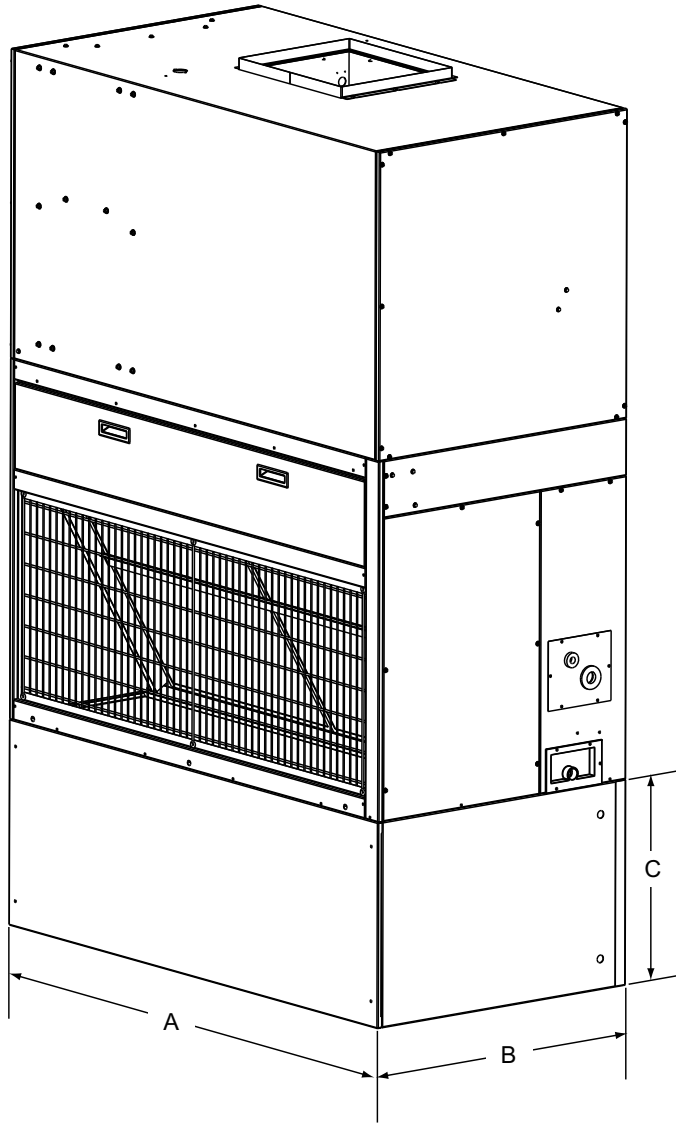


FIGURE 1 - INDOOR UNIT MOUNTED ON BASE

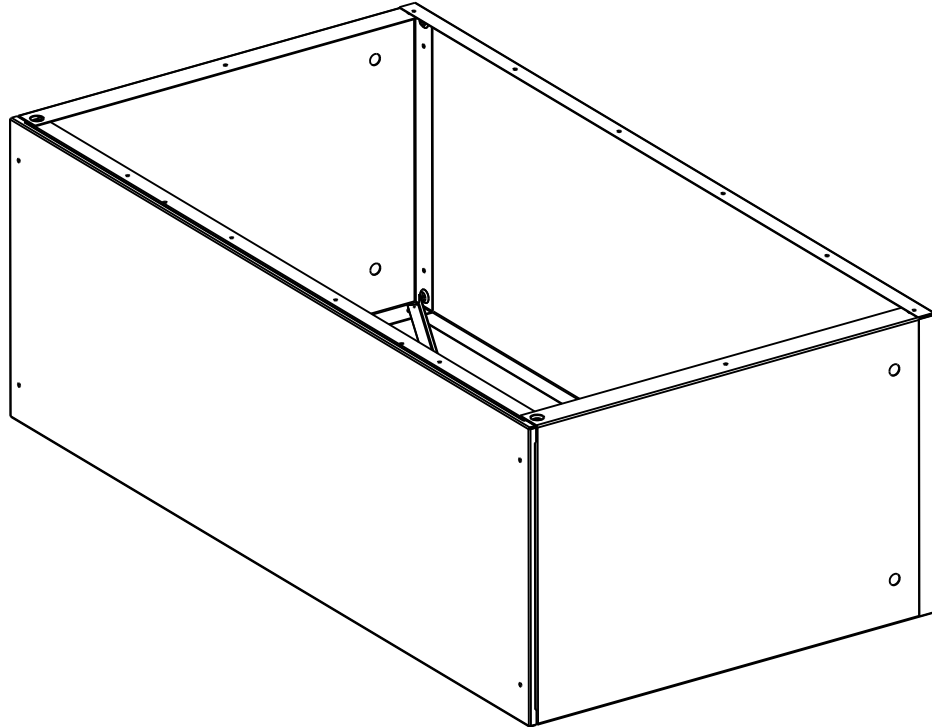


FIGURE 2 - BASE ACCESSORY MODEL 1BS0403

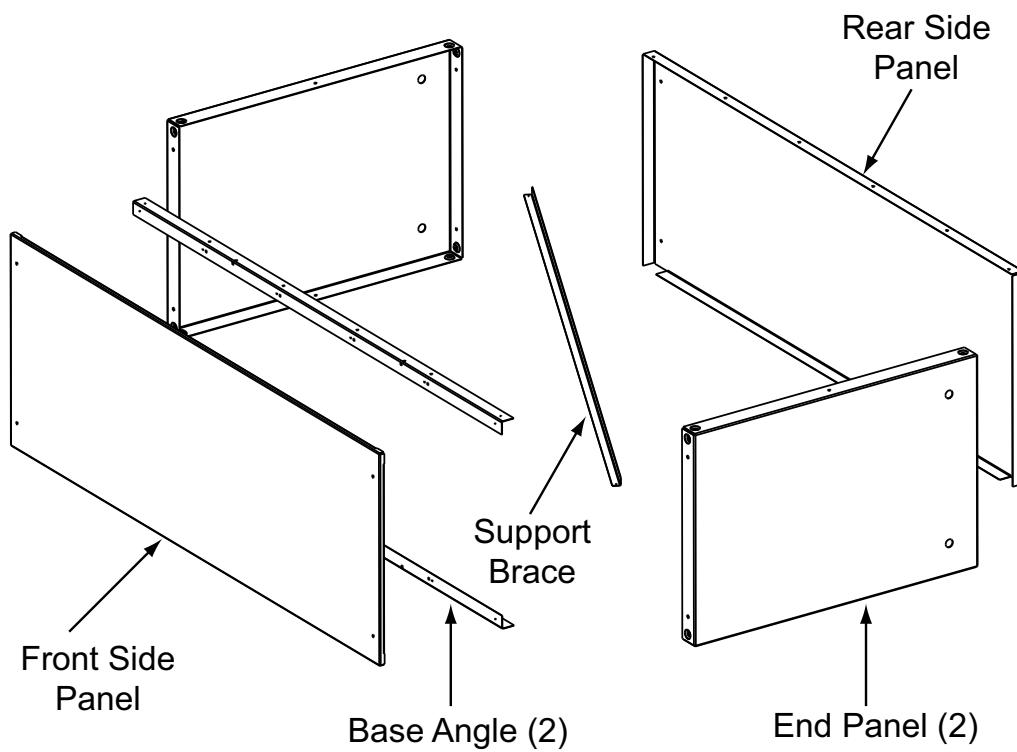


FIGURE 3 - EXPLODED VIEW OF BASE MODEL 1BS0403

BASE ACCESSORY MODEL 1BS0404

Assemble this accessory per Figures 4, 5 and the following instructions.

1. Position the end panels so that the flanges with the retainer nuts are facing the front side panel.
 2. Slide the end panels inside the flanges of the rear side panel and secure them from the rear with four 1/4" machine screws, hex nuts and lock washers.
 3. Position a base angle inside the front flanges of the two side panels at the top and secure them with two #10 self tapping screws from the front of the base.
 4. Position angle support as seen in Figures 4 and 5, and secure with two #10 self tapping screws from the top of the base.
 5. Secure the end of the base angle that did not receive the angle support with one #10 self tapping screw from the top of the base.
 6. Position a base angle inside the front flanges of the two side panels at the bottom and secure it with two #10 self tapping screws from the front of the base.
- NOTE:** Recheck Figures 4 and 5 for the proper orientation of the two base angles and the support brace.
7. Tip base over onto the rear side panel and position the support brace as shown inside the end panels at an angle and secure with two #10 self tapping screws.
 8. Secure the end of base angle that did not receive the angle support with one #10 self tapping screw from the bottom of the base.
 9. Tip the indoor unit over onto its back.
 10. Secure the partially assembled base to the bottom of the unit with 10 1/4" machine screws, hex nuts, and lock washers.
 11. Secure the front panel to the front of the base with four 1/4" machine screws.
 12. Return the unit with base to the vertical position.

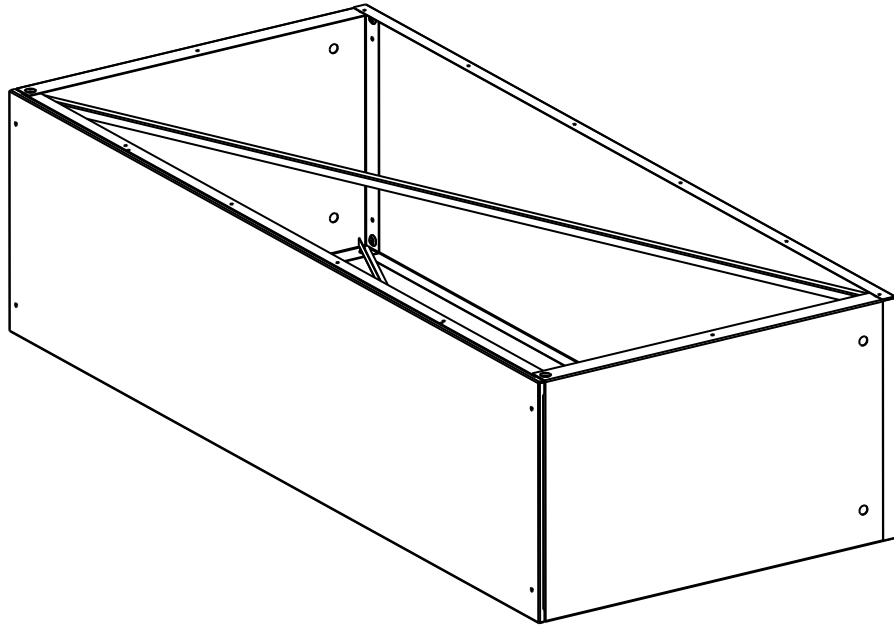


FIGURE 4 - BASE ACCESSORY MODEL 1BS0404

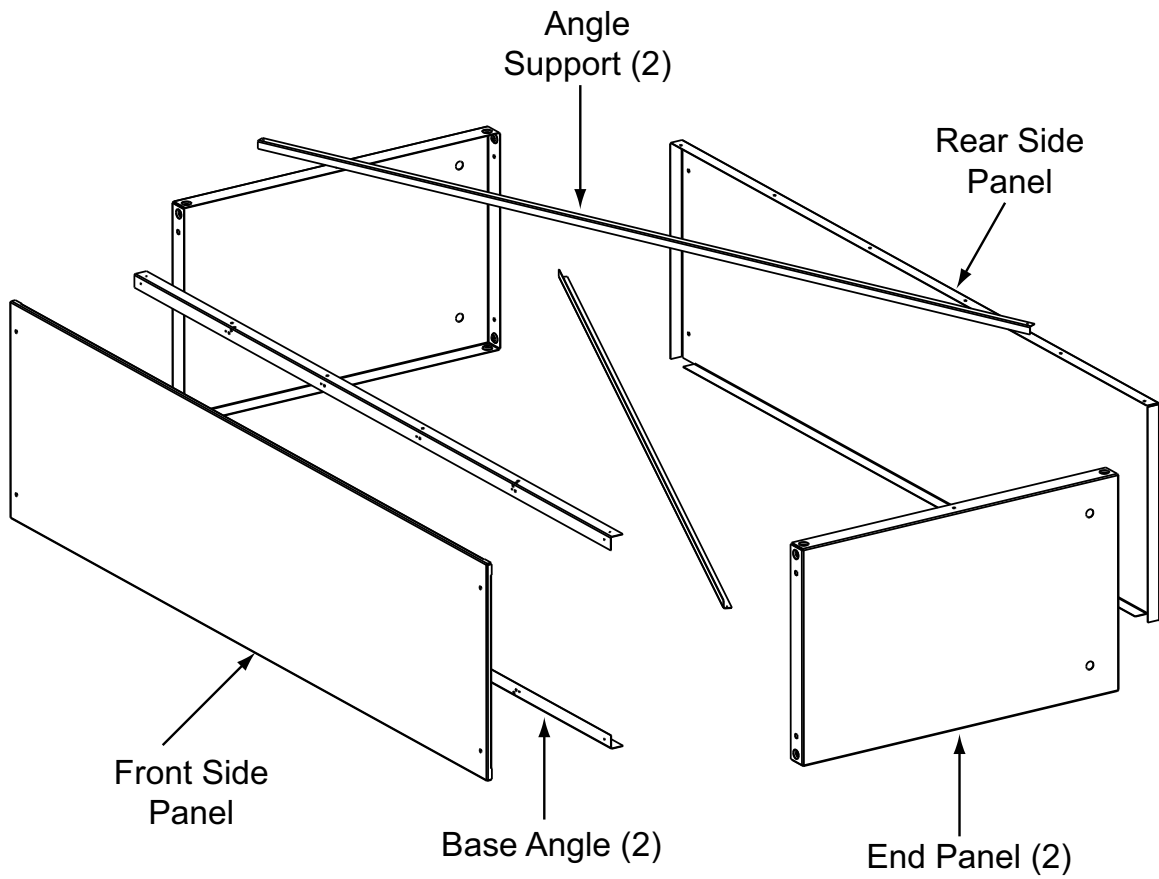


FIGURE 5 - EXPLODED VIEW OF BASE MODEL 1BS0404

BASE ACCESSORY MODEL 1BS0408

Assemble this accessory per Figures 6, 7 and the following instructions.

1. Position the end panels so that the flanges with the retainer nuts are facing the front side panel.
2. Slide the end panels inside the flanges of the rear side panel and secure them from the rear with four 1/4" machine screws, hex nuts and lock washers.
3. Position a base angle inside the front flanges of the two side panels at the top and secure them with two #10 self tapping screws from the front of the base.
4. Position a base angle inside the rear flanges of the two side panels at the top and secure it with four #10 self tapping screws, from the top and rear of the base.

NOTE: Recheck Figures 6 and 7 for the proper orientation of the two base angles and the two support braces for the top base.

5. Position angle support as seen in Figures 6 and 7, and secure with two #10 self tapping screws from the top of the base at each outside corner.
6. Secure the opposite ends of angle supports to the rear panel with one #10 self tapping screw each from the top of the base as seen in Figure 6.
7. Tip base over onto its top.

8. Position a base angle inside the front flanges of the two side panels at the top and secure it with two #10 self tapping screws from the front of the base.
9. Position a base angle inside the rear flanges of the two side panels at the top and secure it with four #10 self tapping screws from the top and rear of the base.

NOTE: Recheck Figures 6 and 7 for the proper orientation of the two base angles and the two support braces for the top of base.

10. Position angle supports as seen in Figures 6 and 7, and secure with two #10 self tapping screws from the top of the base at each outside corner.
11. Secure the opposite ends of angle supports to the front base angle with one #10 self tapping screw each from the top of the base as seen in Figure 6.
12. Tip the base over onto its back.
13. Tip the indoor unit over onto its back.
14. Secure the partially assembled base to the bottom of the unit with 14 1/4" machine screws, hex nuts, and lock washers.
15. Secure the front panel to the front of the base with four 1/4" machine screws.
16. Return the unit with base to the vertical position.

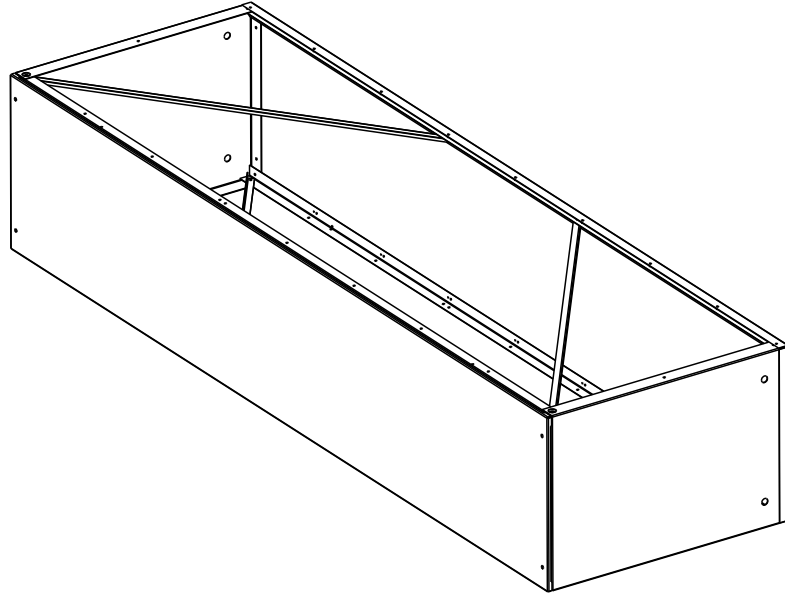


FIGURE 6 - BASE ACCESSORY MODEL 1BS0408

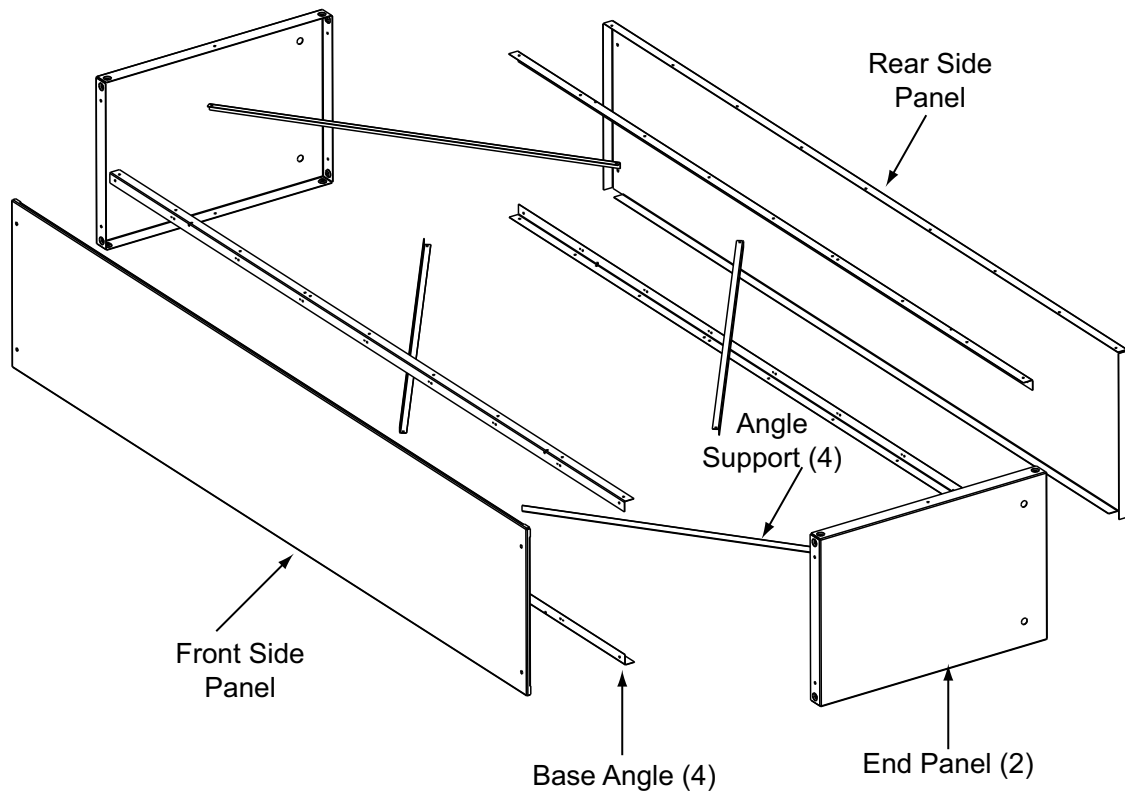


FIGURE 7 - EXPLODED VIEW OF BASE MODEL 1BS0408

