

# ACCESSORY KIT INSTALLATION INSTRUCTIONS

## 1SR0402 FILTER FRAME

FOR USE WITH MODELS: 40" UPFLOW/HORIZONTAL and 33" MULTI-POSITION FURNACES

### GENERAL

These filter frame accessories contain all items necessary to install a filter external to the furnace for upflow configuration.

Each accessory contains a filter rack, a filter door, a 1" aluminum mesh filter, and a neoprene strip roll.

### INSTALLATION

#### 1SR0402 (Upflow Side Return)

1. Cut the side return area in the furnace cabinet as shown in Figure 1.
2. Using four self drilling screws provided, attach the filter rack to the furnace side panel.
3. The filter rack provides flanges for attaching the return air duct system.
4. Neoprene strips should be cut to length as needed and placed around edge of filter frame to create seal

**NOTE:** For side return on furnaces with airflows of greater than 1800 cfm, two side return filters are required.

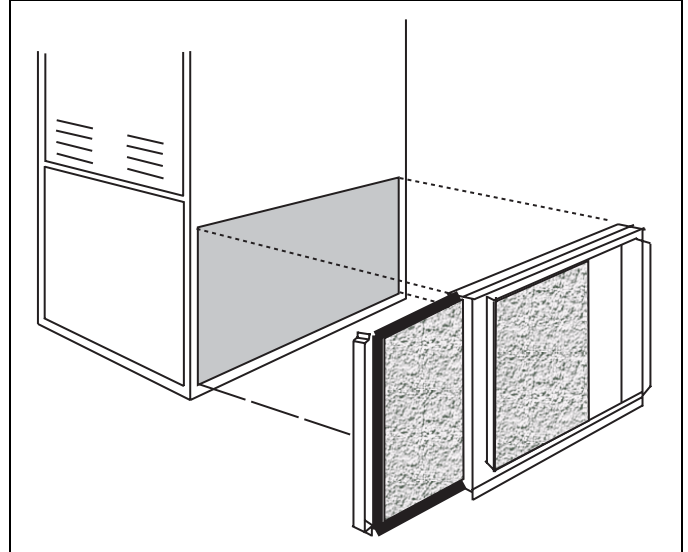


FIGURE 1: Side Return (Upflow)

TABLE 1: Filter Frame Dimensions

MODEL	OVERALL		SIDE TO FURNACE		DUCT FLANGE
	Height	Depth	Height	Depth	
1SR0402	16-1/4	25-1/2	14-1/4	23-1/2	15 x 24-1/4