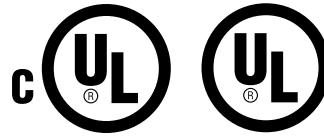


# INSTALLATION MANUAL

## SINGLE PIECE AIR HANDLERS

MODELS: F6FP018\*\* - 060\*\*



### TABLE OF CONTENTS

SAFETY	1	COIL METERING DEVICES	6
SPECIFIC SAFETY RULES AND PRECAUTIONS	2	TXV METERING DEVICES	6
SAFETY REQUIREMENTS	2	REFRIGERANT LINE CONNECTION	6
GENERAL INFORMATION	2	ELECTRIC HEATERS & OPERATING CONTROLS	7
INSPECTION	2	LOW VOLTAGE CONTROL CONNECTION	8
LIMITATIONS	2	LINE POWER CONNECTIONS	8
CLEARANCES	2	BLOWER SPEED CONNECTIONS	8
LOCATION	2	DRAIN CONNECTIONS	16
HORIZONTAL DRAIN PAN CONVERSION	3	MAINTENANCE	16
DUCT CONNECTIONS	5	COIL CLEANING	16
AIR FILTERS	5	LUBRICATION	16
SUSPENSION KITS	6	CONDENSATE DRAINS	16

### LIST OF FIGURES

Plenum Clearances	3	TXV	6
Typical Installation	3	Proper Bulb Location	6
Filter Access & Drain Pan Conversion / Coil Baffle	4	Control Board	7
Dimensions & Duct Sizes	4	Electric Heaters in Horizontal Configuration - Right Hand Air Flow	7
EXTERNAL filter rack accessory for F6FP060	5	Line Power Connections	8
Typical Horizontal Installation	6	Blower Speed Connections	8
Typical Horizontal Installation	6	Cooling Models with Electric Heat Wiring	15

### LIST OF TABLES

Dimensions	4	Electrical Data - (For Multi-Source Power Supply)	
Dimension	5	- Copper Wire 1 Ø - 208/230-1-601	11
Physical and Electrical Data	9	Electrical Data - 3 Ø - 208/230-3-60	12
Electrical Data - Cooling Only (50 & 60 Hz)	9	Electrical Data - (For Single Source Power Supply)	
Conversion Table	9	- Copper Wire 3 Ø - 208/230-3-60	12
Electrical Data - 1 Ø - 208/230-1-60	10	Airflow Data for 230 Volt - Heat Pump Models	13
Electrical Data - (For Single Source Power Supply)		Airflow Data for 208 Volt - Heat Pump Models	14
- Copper Wire 1 Ø - 208/230-1-60	11		

### SAFETY



This is a safety alert symbol. When you see this symbol on labels or in manuals, be alert to the potential for personal injury.

Understand and pay particular attention to the signal words **DANGER**, **WARNING**, or **CAUTION**.

**DANGER** indicates an **imminently** hazardous situation, which, if not avoided, **will result in death or serious injury**.

**WARNING** indicates a **potentially** hazardous situation, which, if not avoided, **could result in death or serious injury**.

**CAUTION** indicates a potentially hazardous situation, which, if not avoided **may result in minor or moderate injury**. It is also used to alert against unsafe practices and hazards involving only property damage.

### WARNING

*Improper installation may create a condition where the operation of the product could cause personal injury or property damage. Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. Refer to this manual for assistance or for additional information, consult a qualified contractor, installer or service agency.*

### CAUTION

*This product must be installed in strict compliance with the installation instructions and any applicable local, state, and national codes including, but not limited to building, electrical, and mechanical codes.*

## SPECIFIC SAFETY RULES AND PRECAUTIONS

### **WARNING**

#### **FIRE OR ELECTRICAL HAZARD**

*Failure to follow the safety warnings exactly could result in serious injury, death or property damage.*

*A fire or electrical hazard may result causing property damage, personal injury or loss of life.*

1. Install this air handler only in a location and position as specified in SECTION I of these instructions.
2. Always install the air handler to operate within the air handler's intended maximum outlet air temperature. Only connect the air handler to a duct system which has an external static pressure within the allowable range, as specified on the air handler rating plate.
3. When an air handler is installed so that supply ducts carry air circulated by the air handler to areas outside the space containing the air handler, the return air shall also be handled by duct(s) sealed to the air handler casing and terminating outside the space containing the air handler.
4. The air handler is not to be used for temporary heating of buildings or structures under construction.
5. The size of the unit should be based on an acceptable heat loss calculation for the structure. ACCA, Manual J or other approved methods may be used.

## SAFETY REQUIREMENTS

- This air handler should be installed in accordance with all national and local building/safety codes and requirements, local plumbing or wastewater codes, and other applicable codes.
- Refer to the unit rating plate for the air handler model number, and then see the dimensions page of this instruction for supply air plenum dimensions in Figure 1. The plenum must be installed according to the instructions.
- Provide clearances from combustible materials as listed under Clearances to Combustibles.
- Provide clearances for servicing ensuring that service access is allowed for both the burners and blower.
- **Failure to carefully read and follow all instructions in this manual can result in air handler malfunction, death, personal injury and/or property damage.**
- Check the rating plate and power supply to be sure that the electrical characteristics match.
- Air handler shall be installed so the electrical components are protected from water.
- Installing and servicing heating equipment can be hazardous due to the electrical components. Only trained and qualified personnel should install, repair, or service heating equipment. Untrained service personnel can perform basic maintenance functions such as cleaning and replacing the air filters. When working on heating equipment, observe precautions in the manuals and on the labels attached to the unit and other safety precautions that may apply.
- These instructions cover minimum requirements and conform to existing national standards and safety codes. In some instances these instructions exceed certain local codes and ordinances, especially those who have not kept up with changing residential and non-HUD modular home construction practices. These instructions are required as a minimum for a safe installation.

## GENERAL INFORMATION

This Single Piece Air Handler provides the flexibility for installation in any upflow or horizontal application. These versatile models may be used for cooling or heat pump operation with or without electric heat. **BRAND LABEL** (available from Distribution) apply to center of the blower access panel.

The unit can be positioned for bottom return air in the upflow position, and right or left return in the horizontal position.

Top and side power wiring and control wiring, accessible screw terminals for control wiring, easy to install drain connections and electric heaters all combine to make the installation easy, and minimize installation cost.

## INSPECTION

As soon as a unit is received, it should be inspected for possible damage during transit. If damage is evident, the extent of the damage should be noted on the carrier's freight bill. A separate request for inspection by the carrier's agent should be made in writing. Also, before installation the unit should be checked for screws or bolts, which may have loosened in transit. There are no shipping or spacer brackets which need to be removed.

Also check to be sure all accessories such as heater kits, suspension kits, and coils are available. Installation of these accessories or field conversion of the unit should be accomplished before setting the unit in place or connecting any wiring, electric heat, ducts or piping.

## LIMITATIONS

These units must be wired and installed in accordance with all national and local safety codes.

Voltage limits are as follows:

Air Handler Voltage	Voltage code	<sup>1</sup> Normal Operating Voltage Range
208/230-1-60	06	187-253

1. Rated in accordance with ARI Standard 110, utilization range "A".

Airflow must be within the minimum and maximum limits approved for electric heat, evaporator coils and outdoor units.

Entering Air Temperature Limits			
Wet Bulb Temp.°F		Dry Bulb Temp.°F	
Min.	Max.	Min.	Max.
57	72	65	95

## CLEARANCES

Clearance must be provided for:

1. Refrigerant piping and connections - minimum 12" (30.5 cm) recommended.
2. Maintenance and servicing access - minimum 36" (91.4 cm) from front of unit recommended for blower motor / coil replacement.
3. Condensate drain line.
4. Filter removal - minimum 36" (91.4 cm) recommended.

## LOCATION

Location is usually predetermined. Check with owner's or dealer's installation plans. If location has not been decided, consider the following in choosing a suitable location:

1. Select a location with adequate structural support, space for service access, clearance for air return and supply duct connections.
2. Use hanging brackets to wall mount unit as shown under suspension kits section.
3. Normal operating sound levels may be objectionable if the air handler is placed directly over some rooms such as bedrooms, study, etc.
4. Precautions should be taken to locate the unit and ductwork so that supply air does not short circuit to the return air.
5. Select a location that will permit installation of condensate line to an open drain.

**NOTE:** When the coil is installed in a draw-thru application, it is recommended to trap the primary and secondary drain line. If the secondary drain line is not used, it must be capped.

The coil is provided with a secondary drain. It should be piped to a location that will give the occupant a visual warning that the primary drain is clogged. If the secondary drain is not used it must be capped.

6. When an evaporator coil is installed in an attic or above a finished ceiling, an auxiliary drain pan should be provided under the coil as is specified by most local building codes.
7. Proper electrical supply must be available.
8. Clearances must also be taken into consideration, and provided for as follows:
  - A. Refrigerant piping and connections are located in the front.
  - B. Maintenance and servicing through the front or access side of unit with both sides and rear of unit having zero inch clearance.
  - C. Condensate drain lines are connected in the front (clear of filter).
  - D. Filter removal.
  - E. When no electric heat is used, the unit as well as all duct work and plenum are designed for zero clearance to combustible materials.

### CAUTION

If electric heat is used, a minimum clearance of 1" (2.5 cm) must be maintained on all sides of the supply air duct and/or plenum continuously for up to 3 feet (91.4 cm) (See Figure 1).

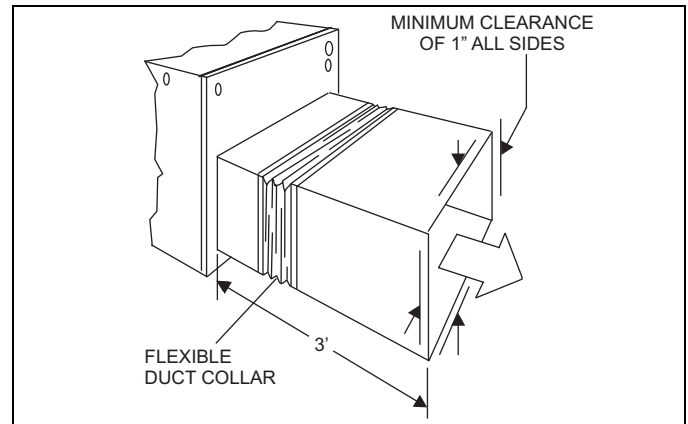


FIGURE 1: Plenum Clearances

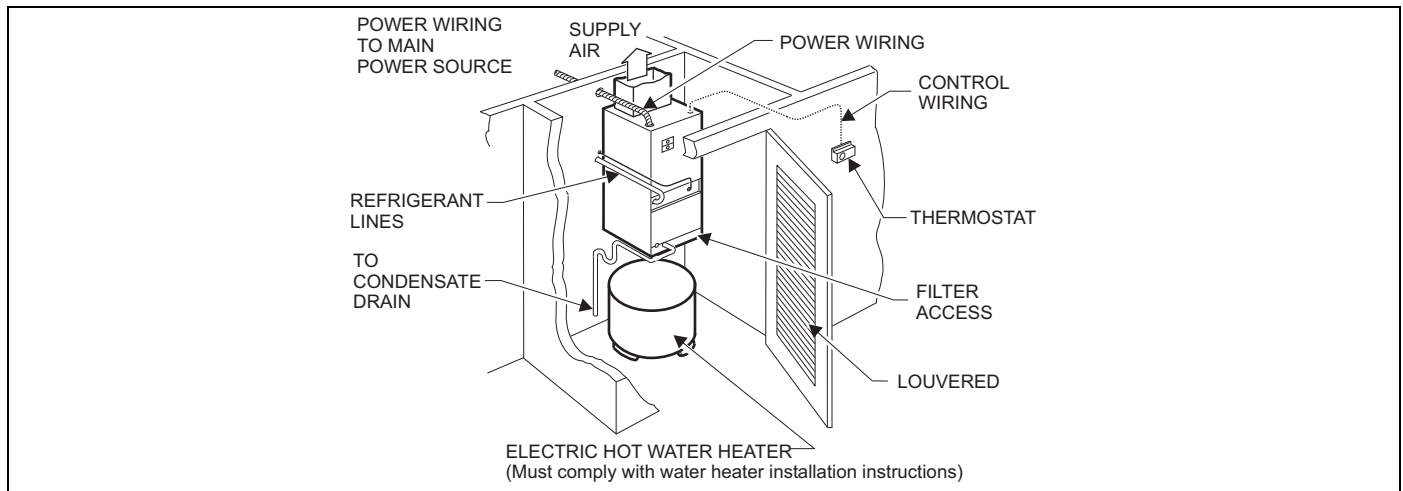


FIGURE 2: Typical Installation

## HORIZONTAL DRAIN PAN CONVERSION

These air handler units are supplied ready to be installed in a right hand horizontal position. If unit requires left hand positioning, the unit must have the pan installed in the correct position.

1. Remove blower access, coil access, and center access panels.
- NOTE:** Conversion must be made before brazing the refrigerant connections to the coil.
2. See Figure 3, remove two screws from horizontal drain pan, to remove pan from position "3A" if factory installed.
  3. Position horizontal pan, as required in either "A" or "B" position, locking it into the vertical drain pan as shown.
  4. Horizontal drain pans have 4 plugged drains. Remove plugs from connections being used.
- NOTE:** If this step is overlooked, it can lead to a water problem later.
5. Use removed plug to plug primary of upflow drain pan.
  6. Attach horizontal pan with 2 screws removed in step no. 2 or supplied with the unit. Ensure that the drain pan is lying flat against the insulation of the cabinet.
  7. Horizontal drain cutout in the center access panel should be removed by using a utility knife (if not previously cut out).
  8. Re-position and replace access panels.

### CAUTION

DO NOT TRY TO KNOCK OUT PANEL OPENING FOR SECONDARY DRAIN PAN. SEE ITEM 7.

### CAUTION

Models F6FP042, F6F048 have a coil baffle and support bracket factory installed for right hand horizontal application. For left hand applications the coil support bracket must be moved to the right side of the coil, and the coil baffle must be rotated to avoid water blow-off.

To rotate baffle, remove the coil assembly from the unit (remove front two screws holding the coil support bracket and the two screws holding the drain pan). Remove four screws in coil baffle and remove the coil baffle and rotate ends.

Resecure the baffle and reinstall the coil assembly ensuring that the rear of the drain pan is secured under the back flange of the unit. Reinstall the coil support bracket on the right side of the coil.

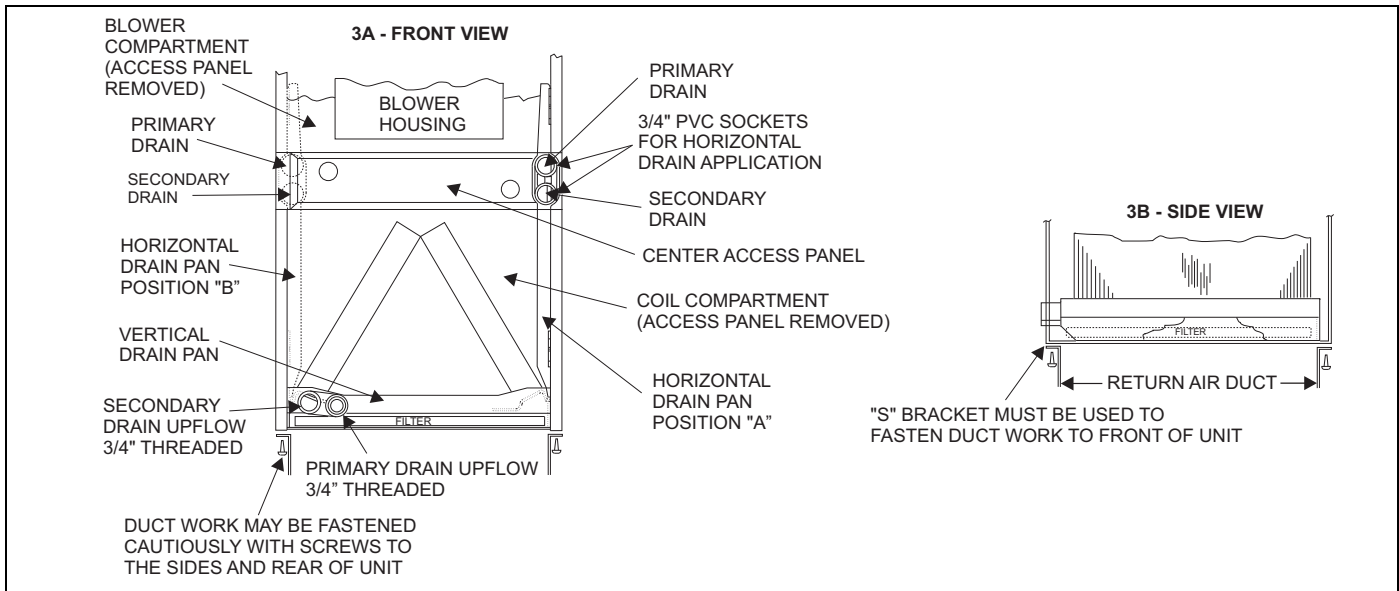


FIGURE 3: Filter Access & Drain Pan Conversion / Coil Baffle

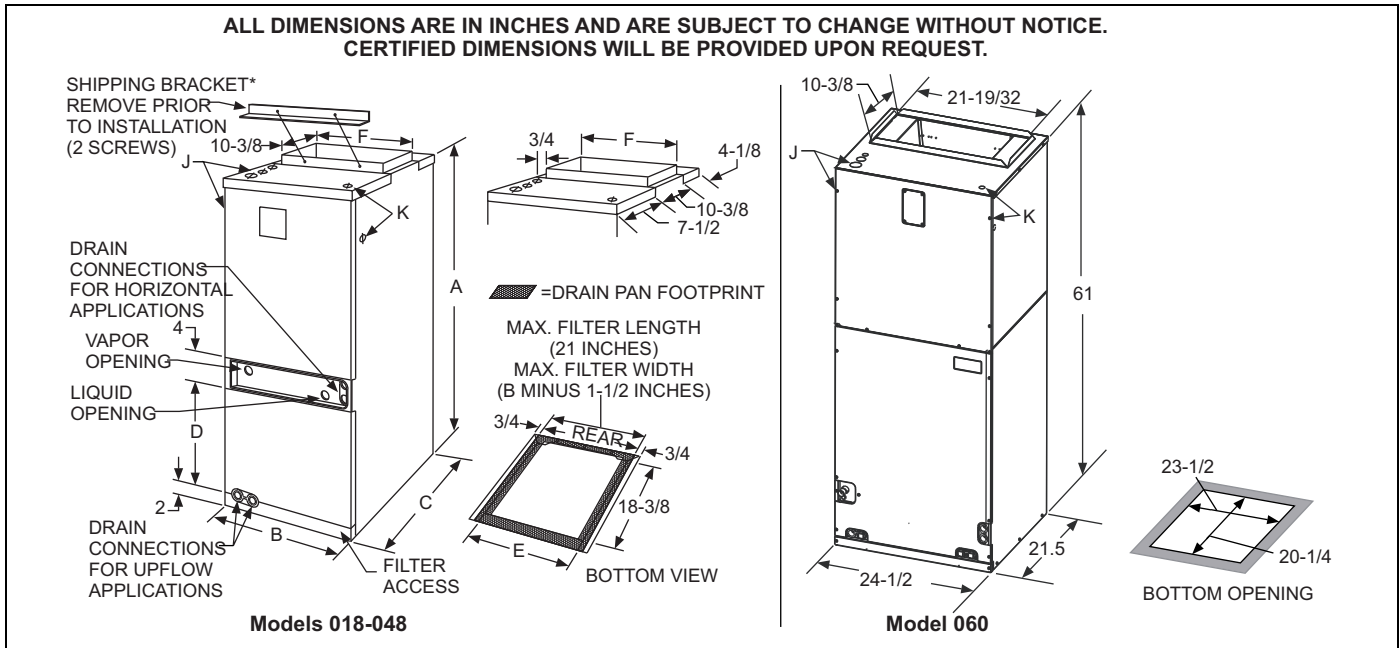


FIGURE 4: Dimensions & Duct Sizes

TABLE 1: Dimensions

Model <sup>1</sup>	Dimensions						Wiring K.O.s <sup>2</sup>		Refrigerant Connections Line Size	
	A	B	C	D	E	F	J	K	Liquid	Vapor
	Height	Width	Depth				Power	Control		
018	40-3/4	18	22	12-1/8	14-7/8	16-1/2	7/8 (1/2) 1-3/8 (1)	7/8 (1/2)	3/8	5/8
024 <sup>1</sup>	40-3/4	18			14-7/8	16-1/2				3/4
030	40-3/4	21-1/2			18-3/8	20				3/4
036	40-3/4	21-1/2			18-3/8	20	7/8			
042	50-3/4	24			20-7/8	22-1/2	7/8			
048	50-3/4	24	17-3/8	20-7/8	22-1/2	1-3/8 (1), 1-23/32	7/8	7/8		
060	61	24-1/2		21-1/2	23-1/2	21-19/32	1-23/32	7/8		

1. All models only available with factory installed horizontal drain pan.  
 2. Actual conduit size is shown in parenthesis.

DUCT CONNECTIONS

**WARNING**

Use 1/2" screws to connect ductwork to bottom of unit. Longer screws will pierce the drain pan and cause leakage. If pilot holes are drilled, drill only through field duct and unit bottom flange.

**NOTE:** The electric heat accessory should be installed before the supply air duct is attached to the supply air openings. Refer to the electric heater kit instructions for proper installation.

Air supply and return may be handled in one of several ways best suited to the installation. See Figure 4 for dimensions for duct inlet and outlet connections.

The vast majority of problems encountered with combination heating and cooling systems can be linked to improperly designed or installed duct systems. It is therefore highly important to the success of an installation that the duct system be properly designed and installed.

Use flexible duct collars to minimize the transmission of vibration/noise into the conditioned space. If electric heat is used, non-flammable material must be used.

Where return air duct is short, or where sound may be a problem, sound absorbing glass fiber should be used inside the duct. Insulation of duct work is a must where it runs through an unheated space during the heating season or through an uncooled space during the cooling season. The use of a vapor barrier is recommended to prevent absorption of moisture from the surrounding air into the insulation.

The supply air duct should be properly sized by use of a transition to match unit opening. All ducts should be suspended using flexible hangers and never fastened directly to the structure. This unit is not designed for non-ducted (freeblow) applications. Size outlet plenum or transition to discharge opening sizes shown in Figure 4.

Duct work should be fabricated and installed in accordance with local and/or national codes. This includes the standards of the National Fire Protection Association for Installation of Air-Conditioning and Ventilating Systems, NFPA No. 90B.

AIR FILTERS

Air filters must be field supplied. A 1" filter access rack has been built into the unit (except for F6FP060, which requires an external filter). See Figure 5 and Table 2. Remove filter access cover shown. Install proper size filter. Standard 1" size permanent or throw away filter may be used, or, permanent washable filters are available using model numbers: 1PF0601, 1PF0602, 0603, and 0604BK. See Table 3 for filter size.

**CAUTION**

Equipment should never be operated without filters.

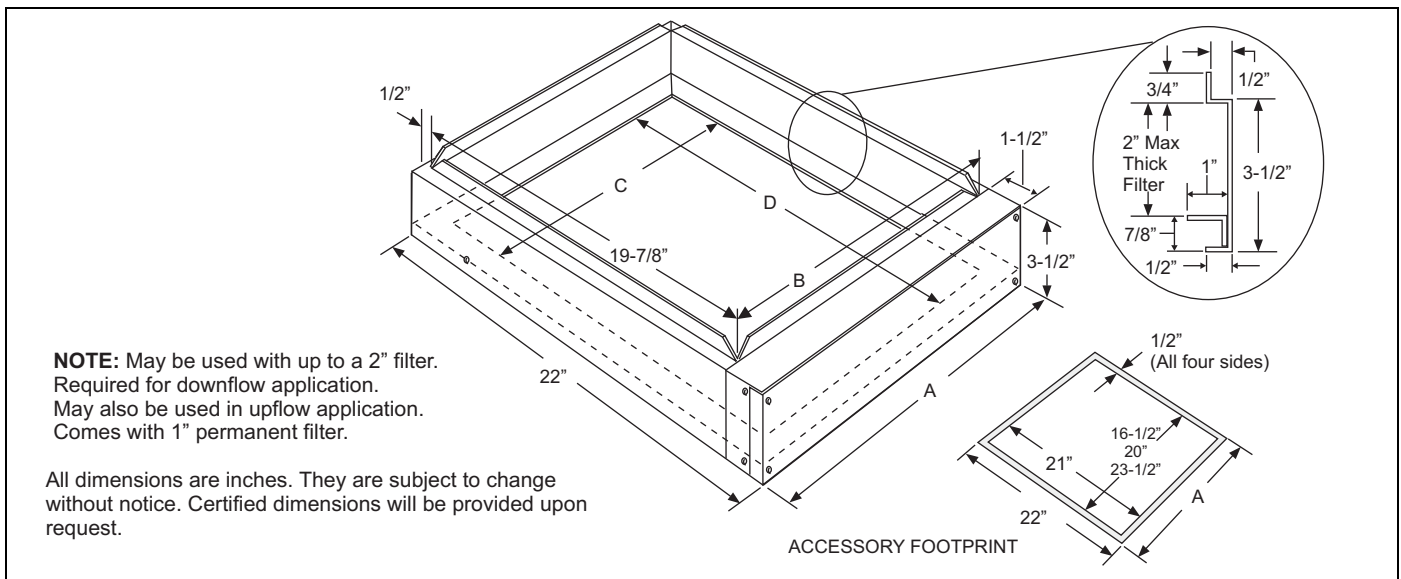


FIGURE 5: EXTERNAL filter rack accessory for F6FP060

TABLE 2: Dimension

Filter Rack Model		Rack Dimensions (Inches)				Filter Dimensions (Inches)		
Multi-Position	Horizontal Only	A	B	C	D	Width	Length	Thickness
1FR0824	1FR0724	24-1/2	23-3/8	22-1/2	21	24	20	1

SUSPENSION KITS

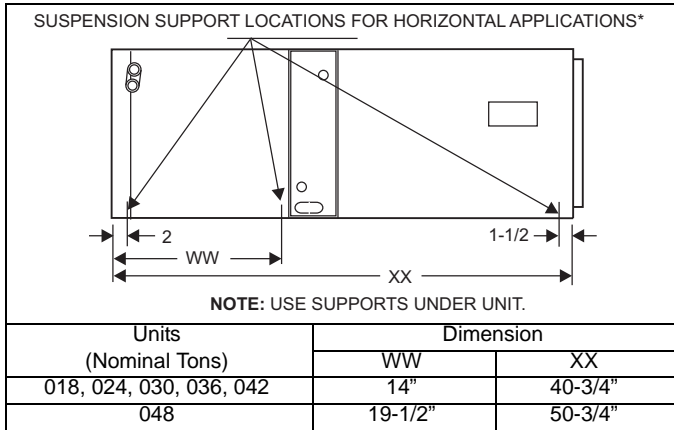


FIGURE 6: Typical Horizontal Installation

For suspension of the F6FP060 in horizontal applications, it is recommended to use angle steel support brackets with threaded rods, supporting the units from the bottom, at the locations shown in Figure 7.

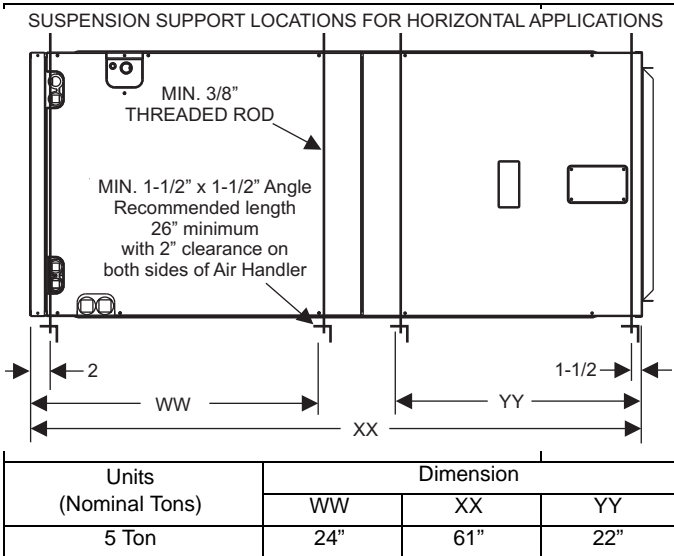


FIGURE 7: Typical Horizontal Installation

A suspension kit is available. Model 1BH0601 (unit sizes 018-048) is designed specifically for the units contained in this instruction (upflow application only). For installation of these accessory kits, see the instructions packed with the kit.

For suspension of these units in horizontal applications, it is recommended to use angle steel support brackets with threaded rods, supporting the units from the bottom, at the locations shown in Figure 6.

COIL METERING DEVICES

The coil in this Air Handler unit will not have a TXV metering device installed at the factory.

TXV METERING DEVICES

If the model number is of the following model series:

\*\*\*\*3X\*\*\*, the coil will require a R22 or R410A TXV to be installed in the field. Refer to installation manual with TXV kit. It is recommended to install the TXV kit prior to brazing line sets.

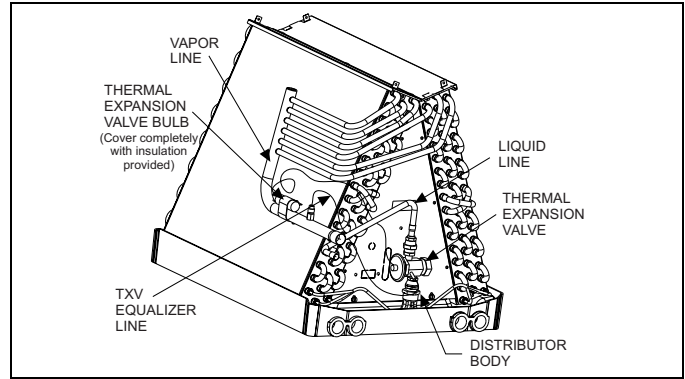


FIGURE 8: TXV

Please refer to Outdoor Unit Tech Guide to verify which TXV is required in this coil and that this is a valid system match for the AC or HP unit installed. The temperature sensing bulb is attached to the coil suction header line.

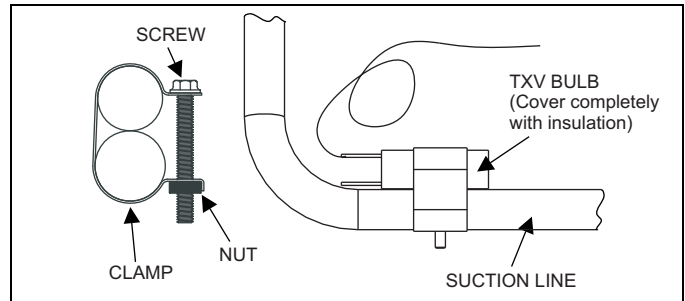


FIGURE 9: Proper Bulb Location

**CAUTION**

**COIL UNDER PRESSURE.**  
 Relieve pressure by removing plug from piping connection. Coil may have factory installed TXV or may require TXV to be added. See outdoor unit documentation for correct TXV to be used. Refer to coil nameplate for TXV identification for this unit.

**NOTE:** The coil should be open to the air for no more than 2 minutes to keep moisture and contaminants from entering the system. If the coil cannot be brazed into the refrigeration system in that time, the ends should be temporarily closed or plugged. For a short term delay, use masking tape over the ends of the copper tubing to close the tube to the air. For a longer term delay, use plugs or caps. There is no need to purge the coil if this procedure is followed.

REFRIGERANT LINE CONNECTION

See the outdoor unit installation instructions for the procedure to install field supplied tubing for systems with sweat fittings.

Stub adapters are available to adapt sweat connections to quick connections.

Connect lines as follows:

**NOTE:** Route the refrigerant lines to the coil in a manner that will not obstruct service access to the coil, air handling system or filter.

1. Suction line connections are made outside the center access panel. Center access panel is recessed to assure sufficient room for brazing or it can be removed and slid over the suction line during brazing.
2. Plan for TXV bulb placement.
3. Remove rubber plugs from refrigerant lines.
4. Braze the suction line. Re-attach the center access panel, if it had been removed.
5. Braze the liquid line.

6. Install supplied grommets on both the suction and liquid lines to complete the air seal.
7. See previous section for TXV bulb.

Lines should be sound isolated by using the appropriate hangers or strapping.

When field-supplied lines are used be sure to insulate the suction line only.

## ELECTRIC HEATERS & OPERATING CONTROLS

The low voltage transformer and fan / heater control, are standard on all models. See Figure 9. The air handlers are shipped pre-wired to operate as cooling-only applications. To complete the installation for cooling only, install the 6-pin jumper plug to the control board to bypass the heater limit controls. This jumper plug is secured to the duct cover near the 4-pin power plug harness. Failure to install the plug will cause the blower to run continuously. (See Figure 9).

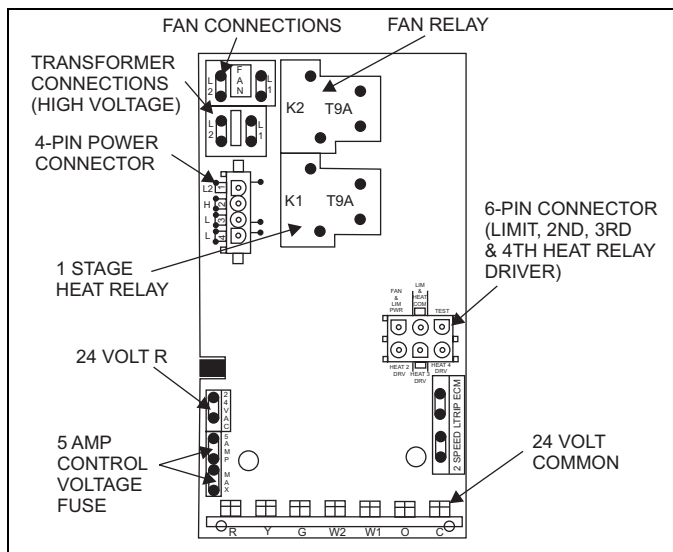


FIGURE 10: Control Board

Mark the unit nameplate with the appropriate heater selection on the space provided or NONE to indicate cooling only. To operate these units with electric heat, it is necessary to field install an electric heater kit (2HK). See Electric Heater Kit Accessory Installation instructions for proper installation procedure. Prior to installing electric heat, it is necessary to perform the following procedure:

1. Remove the 4-pin power plug from the control board (See Figure 9).

**NOTE:** This pin must not be used when electric heaters are installed.

2. Remove the four (4) screws from the duct cover and remove the duct cover from the air handler.

### Right-hand Airflow Application Only - Models with Circuit Breakers - See Figure 10

If unit is to be installed for right hand air flow, the circuit breakers in the heat kit will need to be removed and rotated 180°, so the OFF position will be down when the cabinet is positioned on the right side. This is an NEC requirement. **Do One Breaker At A Time - to make sure wires are reconnected properly.** Loosen terminal screws on the wires and gently pull the wires back from the breaker. Remove screws securing the breaker plate and rotate 180°, then secure the breaker plate and reconnect the wires to the breaker. Proper torque for terminal screws is 35 in•lbs.

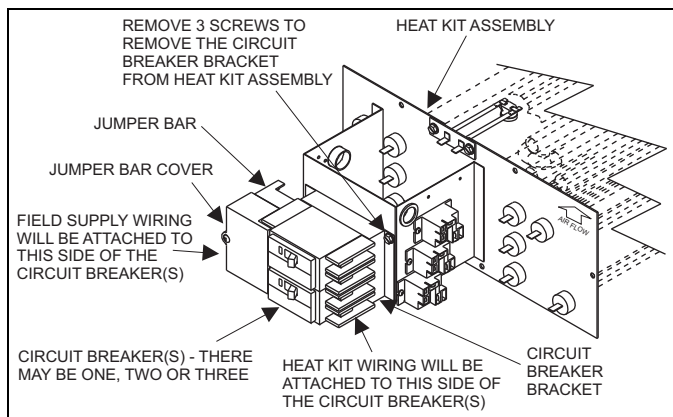


FIGURE 11: Electric Heaters in Horizontal Configuration - Right Hand Air Flow

### LOW VOLTAGE CONTROL CONNECTION

The 24 volt power supply is provided by an internally wired low voltage transformer which is standard on all models. However, if the unit is connected to a 208 volt power supply the low voltage transformer must be rewired to the 208 volt tap. See the unit wiring label.

Field supplied low voltage wiring can exit the unit on the top right hand corner or the right hand side panel (see Figure 4, item K).

Install a 7/8" plastic bushing in the selected hole and keep low voltage wiring as short as possible inside the control box.

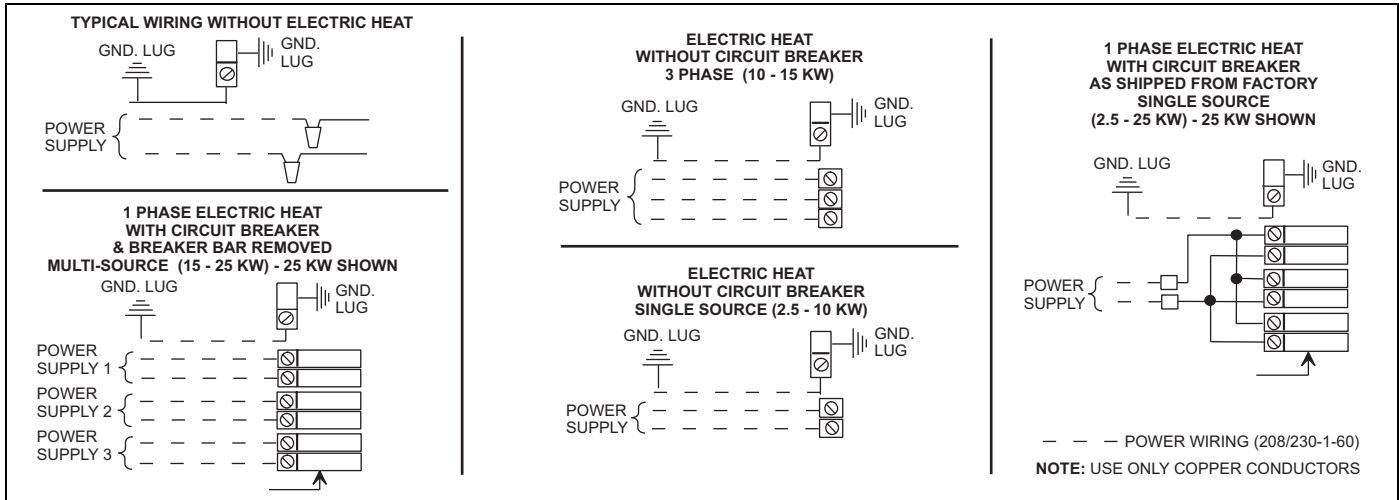
The field wiring is to be connected at the screw terminals of the control board. Refer to Figures 13 and 14.

**NOTE:** All wiring must comply with local and national electrical code requirements. Read and heed all unit caution labels.

**NOTE:** It is possible to vary the amount of electric heat turned on during the defrost cycle of a heat pump. Standard wiring will only bring on 5 kW of electric heat during defrost see Table 7 and Figures 13 and 14 for alternate staging.

### LINE POWER CONNECTIONS

Power may be brought into the unit through the supply air end of the unit (top when unit is vertical) or the left side panel. Use the hole appropriate to the unit's orientation in each installation to bring conduit from the disconnect. The power lead conduit should be terminated at the electrical control box. Refer to Tables 5, 9 & 11 for wire requirements. Also see Figure 11.



**FIGURE 12:** Line Power Connections

### BLOWER SPEED CONNECTIONS

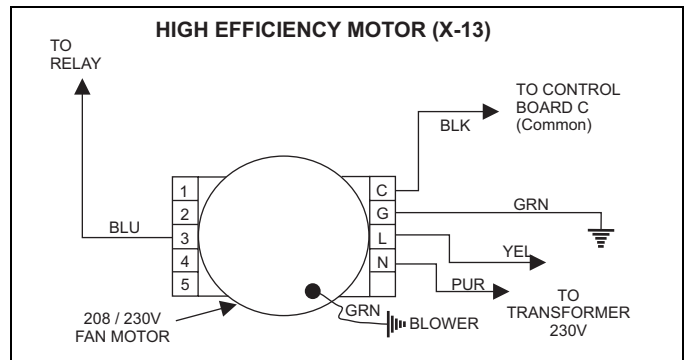
The F6FP models all have a 5-speed high-efficiency, brushless DC motor. All air handlers contain five speed blower motors which are pre-wired to the control board.

Adjust blower motor speed to provide airflow within the minimum and maximum limits approved for evaporator coil, electric heat and outdoor unit. Speed tap adjustments are made at the motor terminal block, See Figure 12. Airflow data is shown in Tables 7 and 12.

Higher efficiencies will be obtained if the indoor air volume is as high as possible provided the CFM does not exceed limitations and the sound level is not objectionable.

Connect motor wires to motor speed tap receptacle for speed desired. See wiring label for motor wiring details. See Figure 12.

The unit control is designed for the addition of a two speed fan kit. See accessory kit for details.



**FIGURE 13:** Blower Speed Connections

**TABLE 3: Physical and Electrical Data**

Models F*FP		018	024	030	036	042	048	060
Blower - Diameter x Width		10 x 6	10 x 8	10 x 8	10 x 8	11 x 10	11 x 10	11 x 10
Motor	HP	1/3	1/3	1/3	1/2	3/4	3/4	3/4
	Nominal RPM	1050	1050	1050	1050	1050	1050	1050
Voltage		208/230				208/230		208/230
Amps	Full Load (208/230)	2.8	2.8	2.8	4.1	6.0	6.0	7.0
Filter <sup>1</sup>	Type	DISPOSABLE OR PERMANENT				DISPOSABLE OR PERMANENT		
	Size	16 x 20 x 1	16 x 20 x 1	20 x 20 x 1	20 x 20 x 1	20 x 20 x 1	22 x 20 x 1	24 x 20 x 1
	Permanent Type Kit	1PF0601BK	1PF0601BK	1PF0602BK	1PF0601BK	1PF0602BK	1PF0603BK	1PF0604BK
Shipping / Operating Weight (lbs.)		98 / 93	105 / 100	121 / 115	121 / 115	150 / 144	150/144	153/147

1. Field Supplied.

**TABLE 4: Electrical Data - Cooling Only (50 & 60 Hz)**

Models F*FP	Total Motor Amps		Minimum Circuit Ampacity		Max. O.C.P. <sup>1</sup> Amps/Type	Minimum Wire Size A.W.G.
	60 Hertz		60 Hertz			
	208V	230V	208V	230V		
018	2.8	2.8	3.5	3.5	15	14
024	2.8	2.8	3.5	3.5	15	14
030	2.8	2.8	3.5	3.5	15	14
036	4.1	4.1	5.1	5.1	15	14
042	6.0	6.0	7.5	7.5	15	14
048	6.0	6.0	7.5	7.5	15	14
060	6.0	6.0	7.5	7.5	15	14

1. OCP = Over Current Protection device, must be HACR type Circuit Breaker or Time Delay fuse.

**TABLE 5: Conversion Table**

kW & MBH Conversions - for Total Power Input Requirement					
FOR	208V	OPERATION MULTIPLY	240V	TABULATED kW & MBH BY	0.751
	230V		240V		0.918
	220V		240V		0.840

TABLE 6: Electrical Data - 1 Ø - 208/230-1-60<sup>1</sup>

Models F*FP	Heater* Model	Max. Static & Min. CFM		Total Heat <sup>2</sup>				kW Staging <sup>3</sup>					
				kW		MBH		W1 Only		W2 Only		W1 + W2	
		Static	Tap <sup>4</sup>	208V	230V	208V	230V	208V	230V	208V	230V	208V	230V
018	2HK*6500506B	0.5	Low-5	3.8	5.0	13.0	17.1	3.8	5.0	3.8	5.0	3.8	5.0
	2HK*6500806B		Low-5	5.6	7.5	19.1	25.6	3.8	5.0	5.6	7.5	5.6	7.5
	2HK*6501006B		Low-5	7.5	10.0	25.6	34.1	3.8	5.0	7.5	10.0	7.5	10.0
024	2HK*6500506B	0.5	Low-5	3.8	5.0	13.0	17.1	3.8	5.0	3.8	5.0	3.8	5.0
	2HK*6500806B		Low-5	5.6	7.5	19.1	25.6	3.8	5.0	5.6	7.5	5.6	7.5
	2HK*6501006B		Low-5	7.5	10.0	25.6	34.1	3.8	5.0	7.5	10.0	7.5	10.0
030	2HK*6500506B	0.5	Low-5	3.8	5.0	13.0	17.1	3.8	5.0	3.8	5.0	3.8	5.0
	2HK*6500806B		Low-5	5.6	7.5	19.1	25.6	3.8	5.0	5.6	7.5	5.6	7.5
	2HK*6501006B		Low-5	7.5	10.0	25.6	34.1	3.8	5.0	7.5	10.0	7.5	10.0
	2HK16501506B		Medium-3	11.3	15.0	38.6	51.2	3.8	5.0	7.5	10.0	11.3	15.0
036	2HK*6500506B	0.5	Low-5	3.8	5.0	13.0	17.1	3.8	5.0	3.8	5.0	3.8	5.0
	2HK*6500806B		Low-5	5.6	7.5	19.1	25.6	3.8	5.0	5.6	7.5	5.6	7.5
	2HK*6501006B		Low-5	7.5	10.0	25.6	34.1	3.8	5.0	7.5	10.0	7.5	10.0
	2HK16501506B		Medium-3	11.3	15.0	38.6	51.2	3.8	5.0	7.5	10.0	11.3	15.0
042	2HK*6500506B	0.5	Low-5	3.8	5.0	13.0	17.1	3.8	5.0	3.8	5.0	3.8	5.0
	2HK*6500806B		Low-5	5.6	7.5	19.1	25.6	3.8	5.0	5.6	7.5	5.6	7.5
	2HK*6501006B		Low-5	7.5	10.0	25.6	34.1	3.8	5.0	7.5	10.0	7.5	10.0
	2HK16501506B		Low-5	11.3	15.0	38.6	51.2	3.8	5.0	7.5	10.0	11.3	15.0
048	2HK16500506B	0.5	Med-Low-4	3.8	5.0	13.0	17.1	3.8	5.0	3.8	5.0	3.8	5.0
	2HK16500806B		Med-Low-4	5.6	7.5	19.1	25.6	3.8	5.0	5.6	7.5	5.6	7.5
	2HK*6501006B		Med-Low-4	7.5	10.0	25.6	34.1	3.8	5.0	7.5	10.0	7.5	10.0
	2HK16501506B		Med-Low-4	11.3	15.0	38.6	51.2	3.8	5.0	7.5	10.0	11.3	15.0
	2HK16502006B		Med-Low-4	15.0	20.0	51.2	68.3	3.8	5.0	11.3	10.0	15.0	20.0
	2HK16502506B		Med-Low-4	18.8	25.0	64.2	85.3	3.8	5.0	11.3	15.0	18.8	25.0
060	4HK16500506	0.5	Medium-3	3.6	4.8	12.3	16.4	3.6	4.8	3.6	4.8	3.6	4.8
	4HK16500806		Medium-3	5.6	7.5	19.2	25.6	2.8	3.75	5.6	7.5	5.6	7.5
	4HK16501006		Medium-3	7.2	9.6	24.6	32.8	3.6	4.8	7.2	9.6	7.2	9.6
	4HK16501506		Medium-3	10.8	14.4	36.9	49.1	3.6	4.8	7.2	9.6	10.8	14.4
	4HK16501806		Medium-3	13.2	17.6	45.1	60.1	3.3	4.4	6.6	8.8	13.2	17.6
	4HK16502006		Medium-3	14.4	19.2	49.2	65.5	3.6	4.8	7.2	9.6	14.4	19.2
	4HK16502506		Medium-3	18.0	24.0	61.5	81.9	3.6	4.8	10.8	14.4	18.0	24

1. Heat amps shown at 240V represents maximum heater rating.

2. See conversion Table 5.

3. If first stage heat or 66 is connected to W1, otherwise refer to this table.

4. Blower speed taps are marked 1-5 on motor.

\* May be 0 (no breaker) or 1 (with breaker).

**TABLE 7: Electrical Data - (For Single Source Power Supply) - Copper Wire 1 Ø - 208/230-1-60<sup>1</sup>**

Models F*FP	Heater* Model	Heater Amps 240V	Field Wiring					
			Min. Circuit Ampacity		Max. O.C.P. <sup>2</sup> Amps/Type		75°C Wire Size - AWG	
			208V	230V	208V	230V	208V	230V
018	2HK*6500506B	20.8	26.0	29.5	30	30	10	10
	2HK*6500806B	31.3	37.4	42.6	40	45	8	8
	2HK*6501006B	41.7	48.7	55.6	50	60	8	6
024	2HK*6500506B	20.8	26.0	29.5	30	30	10	10
	2HK*6500806B	31.3	37.4	42.6	40	45	8	8
	2HK*6501006B	41.7	48.7	55.6	50	60	8	6
030	2HK*6500506B	20.8	26.0	29.5	30	30	10	10
	2HK*6500806B	31.3	37.4	42.6	40	45	8	8
	2HK*6501006B	41.7	48.7	55.6	50	60	8	6
	2HK16501506B	62.5	71.2	81.6	80	90	4	3
036	2HK*6500506B	20.8	27.7	31.1	30	35	10	10
	2HK*6500806B	31.3	39.0	44.3	40	45	8	8
	2HK*6501006B	41.7	50.3	57.3	50	60	8	6
	2HK16501506B	62.5	72.8	83.3	80	90	4	3
042	2HK*6500506B	20.8	30.0	33.5	30	35	10	8
	2HK*6500806B	31.3	41.4	46.6	40	50	8	8
	2HK*6501006B	41.7	52.7	59.6	60	60	6	6
	2HK16501506B	62.5	75.2	85.6	80	90	4	3
048	2HK*6500506B	20.8	30.0	33.5	35	35	8	8
	2HK*6500806B	31.3	41.4	46.6	45	50	8	8
	2HK*6501006B	41.7	52.7	59.6	60	60	6	4
	2HK16501506B	62.5	75.2	85.6	80	90	4	3
	2HK16502006B	83.3	97.7	111.6	100	125	2	1
	2HK16502506B	104.2	120.4	137.8	125	150	1	1/0
060	4HK*6500506	20.0	29.29	31.88	30	35	10	8
	4HK*6500806	31.3	41.48	46.00	45	50	8	8
	4HK*6501006	40.0	53.08	58.75	60	60	6	6
	4HK16501506	60.0	74.75	83.75	90	90	3	3
	4HK16501806	73.3	89.19	100.38	90	110	3	2
	4HK16502006	80.0	96.42	108.75	100	125	3	1
	4HK16502506	100.0	118.08	133.75	125	150	1	1/0

1. Heat amps shown at 240V represents maximum heater rating.

2. O.C.P. = Over Current Protection device, must be HACR type Circuit Breaker or Time Delay fuse.

\* May be 0 (no breaker) or 1 (with breaker).

**TABLE 8: Electrical Data - (For Multi-Source Power Supply) - Copper Wire 1 Ø - 208/230-1-60<sup>1</sup>**

Models F*FP	Heater Model	Min. Circuit Ampacity			Max. O.C.P. <sup>1</sup> Amps/Type			75°C Wire Size - AWG		
		Circuit			Circuit			Circuit		
		1st	2nd	3rd	1st	2nd	3rd	1st	2nd	3rd
		208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230
030	2HK16501506B	26.2/29.3	45.1/52.1	—	30/30	50/60	—	10/10	8/6	—
036	2HK16501506B	27.2/30.1	45.1/52.1	—	30/30	50/60	—	10/10	8/6	—
	2HK16501506B	28.8/31.7	45.1/52.1	—	30/30	50/60	—	10/10	8/6	—
042	2HK16501506B	30.1/33.0	45.1/52.1	—	30/35	50/60	—	10/8	8/6	—
048	2HK16501506B	30.8/33.6	45.1/52.1	—	35/40	50/60	—	8/8	8/6	—
	2HK16502006B	53.3/59.6	45.1/52.1	—	60/70	50/60	—	6/4	8/6	—
	2HK16502506B	31.8/33.6	45.1/52.1	45.1/52.1	35/40	50/60	50/60	8/8	8/6	8/6
060	4HK16501506	53.1/58.8	21.7/25.0	—	60 / 60	25 / 25	—	6 / 6	10 / 10	—
	4HK16501806	49.5/54.6	39.7/45.8	—	50 / 60	40 / 50	—	8 / 6	8 / 8	—
	4HK16502006	53.1/58.8	43.3/50.0	—	60 / 60	45 / 50	—	6 / 6	8 / 8	—
	4HK16502506	49.3/56.5	43.3/50.0	21.7/25.0	50 / 60	45 / 50	25 / 25	8 / 6	8 / 8	10 / 10

1. O.C.P. = Over Current Protection device, must be HACR type Circuit Breaker or Time Delay fuse.

**TABLE 9:** Electrical Data - 3 Ø - 208/230-3-60<sup>1</sup>

Models F*FP	Heater <sup>2</sup> Model	Max. Static & Min. CFM		Total Heat				kW Staging <sup>3</sup>					
				kW		MBH		W1 Only		W2 Only		W1 + W2	
		Static	Tap	208	230	208	230	208	230	208	230	208	230
018	2HK06501025B	0.5	Low-5	7.5	10.0	25.6	34.1	3.8	5.0	7.5	5.0	7.5	10.0
024	2HK06501025B	0.5	Low-5	7.5	10.0	25.6	34.1	3.8	5.0	7.5	5.0	7.5	10.0
030	2HK06501025B	0.5	Low-5	7.5	10.0	25.6	34.1	3.8	5.0	7.5	5.0	7.5	10.0
	2HK06501525B	0.5	High-1	11.3	15.0	38.6	51.2	3.8	5.0	7.5	10.0	11.3	15.0
036	2HK06501025B	0.5	Low-5	7.5	10.0	25.6	34.1	3.8	5.0	7.5	5.0	7.5	10.0
	2HK06501525B	0.5	High-1	11.3	15.0	38.6	51.2	3.8	5.0	7.5	10.0	11.3	15.0
042	2HK06501025B	0.5	Low-5	7.5	10.0	25.6	34.1	3.8	5.0	7.5	5.0	7.5	10.0
	2HK06501525B	0.5	Low-5	11.3	15.0	38.6	51.2	3.8	5.0	7.5	10.0	11.3	15.0
048	2HK06501025B	0.5	Med-Low-4	7.5	10.0	25.6	34.1	3.8	5.0	7.5	5.0	7.5	10.0
	2HK06501525B	0.5	Med-Low-4	11.3	15.0	38.6	51.2	3.8	5.0	7.5	10.0	11.3	15.0
060	4HK06501025	0.5	Medium-3	7.2	9.6	24.6	32.8	7.2	9.6	7.2	9.6	7.2	9.6
	4HK06501525	0.5	Medium-3	10.8	14.4	36.9	49.1	10.8	14.4	10.8	14.4	10.8	14.4
	4HK16502525	0.5	Medium-3	18.0	24.0	61.4	81.4	9.0	12.0	18.0	24.0	18.0	24.0

1. Heat amps shown at 230V represents maximum heater rating.
2. Heaters are 3 Phase.
3. If first stage heat or 66 is connected to W1, otherwise refer to this table.

**TABLE 10:** Electrical Data - (For **Single Source** Power Supply) - Copper Wire 3 Ø - 208/230-3-60<sup>1</sup>

Models F*FP	Heater <sup>2</sup> Model	Field Wiring					
		Min. Circuit Ampacity		Max. O.C.P. <sup>3</sup> Amps/Type		75°C Wire Size - AWG	
		208V	230V	208V	230V	208V	230V
018	2HK06501025B	44.0	48.1	45	50	8	8
024	2HK06501025B	44.0	48.1	45	50	8	8
030	2HK06501025B	45.0	48.0	45	50	8	8
	2HK06501525B	44.0	48.0	45	50	8	8
036	2HK06501025B	44.1	49.6	45	50	8	8
	2HK06501525B	44.1	49.6	45	50	8	8
042	2HK06501025B	46.2	51.6	50	60	8	6
	2HK06501525B	46.2	51.6	50	60	8	6
048	2HK06501025B	46.3	51.9	50	60	8	6
	2HK06501525B	46.3	51.9	50	60	8	6
060	4HK06501025	34.8	37.6	35	40	8	8
	4HK06501525	47.3	52.1	50	60	8	6
	4HK16502525	72.3	81.0	80	90	4	3

1. Heat amps shown at 240V represents maximum heater rating.
2. Heaters are 3 Phase.
3. O.C.P. = Over Current Protection device, must be HACR type Circuit Breaker or Time Delay fuse.

**TABLE 11: Airflow Data for 230 Volt - Heat Pump Models<sup>1</sup>**

Models	Blower Motor Speed	230 Volt									
		CFM @ External Static Pressure - IWC									
		0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.80	0.90	1.00
018H	High (1)	1160	1123	1091	1056	1019	995	956	893	819	697
	Med-High (2)	1044	1010	975	936	898	863	825	794	740	635
	Medium (3)	852	816	773	744	699	667	628	580	554	521
	Med-Low (4)	630	613	564	524	487	436	391	356	310	267
	Low (5)	680	523	455	415	372	339	287	247	208	—
024	High (1)	1257	1218	1182	1141	1116	1080	1041	1003	956	871
	Med-High (2)	1116	1077	1044	1003	975	930	896	851	809	777
	Medium (3)	858	834	784	755	710	664	621	584	558	533
	Med-Low (4)	734	698	621	589	541	468	457	392	348	252
	Low (5)	762	677	593	518	473	415	377	333	226	201
030H	High (1)	1154	1118	1091	1045	1011	972	900	856	843	645
	Med-High (2)	1013	999	955	918	893	854	817	785	624	587
	Medium (3)	837	798	761	719	663	637	585	554	469	453
	Med-Low (4)	616	576	526	473	428	375	326	251	203	—
	Low (5)	526	466	417	355	290	252	—	—	—	—
036	High (1)	1565	1539	1501	1474	1441	1406	1341	1257	1179	1112
	Med-High (2)	1383	1352	1317	1289	1256	1218	1179	1143	1090	1018
	Medium (3)	1215	1185	1151	1119	1087	1049	1010	970	932	877
	Med-Low (4)	1012	971	930	892	850	808	772	713	672	616
	Low (5)	879	842	793	753	701	661	618	558	521	471
042	High (1)	1922	1895	1876	1841	1812	1788	1760	1732	1707	1682
	Med-High (2)	1704	1677	1648	1615	1582	1555	1524	1495	1467	1439
	Medium (3)	1445	1414	1375	1336	1298	1265	1229	1196	1164	1132
	Med-Low (4)	1303	1263	1220	1166	1136	1094	1055	1018	985	949
	Low (5)	1116	1054	996	953	907	859	818	779	740	703
048	High (1)	2026	2006	1971	1937	1902	1866	1830	1801	1770	1692
	Med-High (2)	1799	1777	1753	1715	1671	1636	1590	1553	1521	1482
	Medium (3)	1618	1583	1547	1498	1455	1411	1376	1340	1303	1238
	Med-Low (4)	1395	1355	1297	1245	1211	1175	1112	1056	1018	972
	Low (5)	1201	1112	1056	1012	958	912	876	814	763	732
060	High (1)	2130	2090	2052	1983	1917	1801	1715	1610	1487	1332
	Med-High (2)	1902	1859	1824	1795	1756	1718	1649	1557	1450	1326
	Medium (3)	1699	1666	1616	1593	1547	1518	1481	1451	1354	1250
	Med-Low (4)	1474	1425	1392	1353	1314	1282	1236	1226	1182	1137
	Low (5)	1255	1213	1174	1135	1098	1051	1004	954	839	798

NOTE: Air flow data shown above 0.5" w.c. external static pressure is for REFERENCE ONLY. Maximum allowable external static when electric heat is used is limited to 0.5" w.c. Maximum allowable external static pressure may also be limited by minimum CFM requirements for proper Heat Pump operation.

1. Includes Return Air Filter and Largest Electric Heater.

All F\*FP series air handler units are UL Listed up to 0.5" w.c. external static pressure, including air filter, wet coil, and largest kW size heater.

**TABLE 12:** Airflow Data<sup>1</sup> for 208 Volt - Heat Pump Models

Models	Blower Motor Speed	208 Volt									
		CFM @ External Static Pressure - IWC									
		0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.80	0.90	1.00
018	High (1)	1160	1123	1091	1056	1019	995	956	893	819	697
	Med-High (2)	1044	1010	975	936	898	863	825	794	740	635
	Medium (3)	852	816	773	744	699	667	628	580	554	521
	Med-Low (4)	630	613	564	524	487	436	391	356	310	267
	Low (5)	680	523	455	415	372	339	287	247	208	—
024	High (1)	1257	1218	1182	1141	1116	1080	1041	1003	956	871
	Med-High (2)	1116	1077	1044	1003	975	930	896	851	809	777
	Medium (3)	858	834	784	755	710	664	621	584	558	533
	Med-Low (4)	734	698	621	589	541	468	457	392	348	252
	Low (5)	762	677	593	518	473	415	377	333	226	201
030	High (1)	1154	1118	1091	1045	1011	972	900	856	843	645
	Med-High (2)	1013	999	955	918	893	854	817	785	624	587
	Medium (3)	837	798	761	719	663	637	585	554	469	453
	Med-Low (4)	616	576	526	473	428	375	326	251	203	—
	Low (5)	526	466	417	355	290	252	—	—	—	—
036	High (1)	1565	1539	1501	1474	1441	1406	1341	1257	1179	1112
	Med-High (2)	1383	1352	1317	1289	1256	1218	1179	1143	1090	1018
	Medium (3)	1215	1185	1151	1119	1087	1049	1010	970	932	877
	Med-Low (4)	1012	971	930	892	850	808	772	713	672	616
	Low (5)	879	842	793	753	701	661	618	558	521	471
042	High (1)	1922	1895	1876	1841	1812	1788	1760	1732	1707	1682
	Med-High (2)	1704	1677	1648	1615	1582	1555	1524	1495	1467	1439
	Medium (3)	1445	1414	1375	1336	1298	1265	1229	1196	1164	1132
	Med-Low (4)	1303	1263	1220	1166	1136	1094	1055	1018	985	949
	Low (5)	1116	1054	996	953	907	859	818	779	740	703
048	High (1)	2026	2006	1971	1937	1902	1866	1830	1801	1770	1692
	Med-High (2)	1799	1777	1753	1715	1671	1636	1590	1553	1521	1482
	Medium (3)	1618	1583	1547	1498	1455	1411	1376	1340	1303	1238
	Med-Low (4)	1395	1355	1297	1245	1211	1175	1112	1056	1018	972
	Low (5)	1201	1112	1056	1012	958	912	876	814	763	732
060	High (1)	2130	2090	2052	1983	1917	1801	1715	1610	1487	1332
	Med-High (2)	1902	1859	1824	1795	1756	1718	1649	1557	1450	1326
	Medium (3)	1699	1666	1616	1593	1547	1518	1481	1451	1354	1250
	Med-Low (4)	1474	1425	1392	1353	1314	1282	1236	1226	1182	1137
	Low (5)	1255	1213	1174	1135	1098	1051	1004	954	839	798

NOTE: Air flow data shown above 0.5" w.c. external static pressure is for REFERENCE ONLY. Maximum allowable external static when electric heat is used is limited to 0.5" w.c. Maximum allowable external static pressure may also be limited by minimum CFM requirements for proper Heat Pump operation.

1. Includes Return Air Filter and Largest Electric Heater.

All F\*FP series air handler units are UL Listed up to 0.5" w.c. external static pressure, including air filter, wet coil, and largest kW size heater.

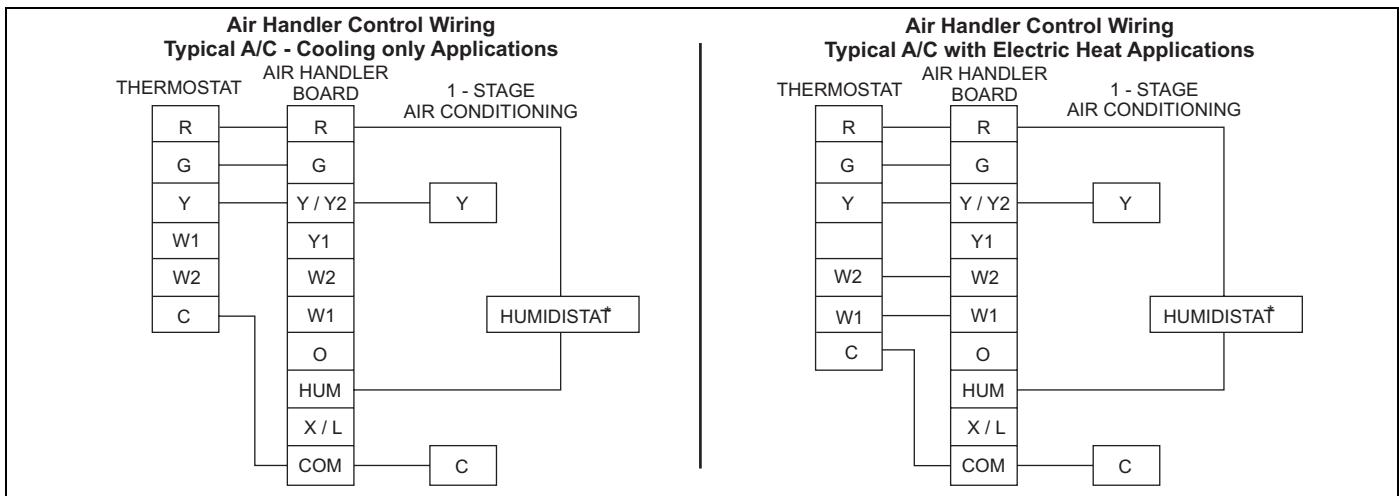


FIGURE 14: Cooling Models with Electric Heat Wiring

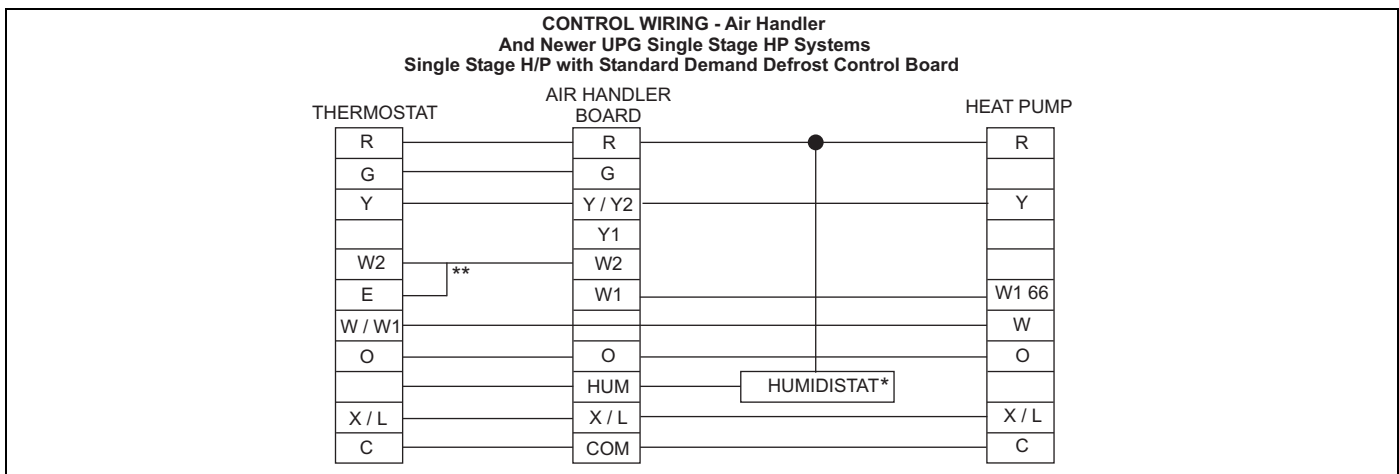


FIGURE 15: Single Stage Heat Pump Control Wiring

**NOTES:**

1. "Y" Terminal on Air Handler Control Board must be connected for full CFM and applications requiring 60 second Blower Off Delay for SEER enhancement.
2. <sup>1</sup>Optional Dehumidification Humidistat contacts open on rise.
3. To change quantity of heat during HP defrost cycle - Reverse connections at W1 and W2 on Air Handler Control Board.

## DRAIN CONNECTIONS

All drain lines should be trapped a minimum of three inches, should be pitched away from unit drain pan and should be no smaller than the coil drain connection.

### CAUTION

*Threaded drain connection should be hand-tightened, plus no more than one turn.*

### CAUTION

*Horizontal drain cutout in the center access panel should be removed by using a utility knife. DO NOT TRY TO KNOCK OUT.*

Route the drain line so that it does not interfere with accessibility to the coil, air handling system or filter and will not be exposed to freezing temperatures. See Figures 2, 3 and 4.

**NOTE:** When the coil is installed in an attic or above a finished ceiling, an auxiliary drain pan should be provided under the coil as is specified by most local building codes.

Coils should be installed level or pitched slightly toward the drain end. Suggested pitch should not exceed 1/4" per foot of coil.

The coil is provided with a secondary drain that should be trapped and piped to a location that will give the occupant a visual warning that the primary drain is clogged. If the secondary drain is not used it must be capped.

The drain pan connections are designed to ASTM Standard D 2466 Schedule 40. 3/4" PVC is preferred. Since the drains are not subject to any pressure it is not necessary to use Schedule 40 pipe for drain lines. It is recommended that all drain connections be sealed with Teflon tape or equivalent.

## MAINTENANCE

Filters must be cleaned or replaced when they become dirty. Inspect at least once per month. The frequency of cleaning depends upon the hours of operation and the local atmospheric conditions. Clean filters keep unit efficiency high.

## COIL CLEANING

If the coil needs to be cleaned or replaced, it should be washed with Calgon CalClean (mix one part CalClean to ten parts water). Allow solution to remain on coil for 30 minutes before rinsing with clean water. Solution should not be permitted to come in contact with painted surfaces.

## LUBRICATION

The bearings of the blower motor are permanently lubricated.

## CONDENSATE DRAINS

During the cooling season check the condensate drain lines to be sure that condensate is flowing from the primary drain but not from the secondary drain. If condensate ever flows from the secondary drain the unit should be promptly shut off and the condensate pan and drains cleaned to insure a free flowing primary drain.

## TROUBLESHOOTING GUIDE

PROBLEM	POSSIBLE CAUSE
Blower Runs all of the time	<ol style="list-style-type: none"> <li>1. No heat units do not have 6-pin connector installed.</li> <li>2. Limit open or not connected.</li> <li>3. Variable speed break-out tab broken out.</li> <li>4. Blower OFF delay (approx. 1 min).</li> <li>5. Thermostat fan switch in "ON" position.</li> </ol>
Blown Fuse	<ol style="list-style-type: none"> <li>1. Low voltage short to C or ground from R, Y, G, W, or O.</li> </ol>
No 24V	<ol style="list-style-type: none"> <li>1. 4-pin connector loose.</li> <li>2. Loose wire from control to transformer (24V and 230V).</li> <li>3. Blown fuse on control board.</li> </ol>
No 2nd stage heat	<ol style="list-style-type: none"> <li>1. Check 6-pin connector and connections to panel mount relays.</li> <li>2. Verify that both W<sub>1</sub> &amp; W<sub>2</sub> are connected at the terminal strip.</li> </ol>
No Heat or Limited Heating	<ol style="list-style-type: none"> <li>1. Check filter.</li> <li>2. Closed registers.</li> <li>3. Restricted airflow (supply registers or return registers)</li> <li>4. Check blower motor operation.</li> <li>5. If the safety limit opens 4 times, the control will not permit the heating element to operate for 1 hour.</li> </ol>